

**STREAMLINED SALES AND USE TAX AGREEMENT  
PETITION FOR MEMBERSHIP FOR THE STATE OF KANSAS**

**WHEREAS**, it is in the interest of the private sector and of state and local governments to simplify and modernize sales and use tax administration;

**WHEREAS**, such simplification and modernization will result in a substantial reduction in the costs and complexity for sellers of personal property and services in conducting their commercial enterprises;

**WHEREAS**, such simplification and modernization will also result in additional voluntary compliance with the sales and use tax laws;

**WHEREAS**, such simplification and modernization of sales and use tax administration is best conducted in cooperation and coordination with other states; and

**WHEREAS**, the State of KANSAS levies a sales tax and levies a use tax. "Sales tax" means the tax levied under K.S.A. 2004 Supp. 79-3603, as amended, and "use tax" means the tax levied under K.S.A. 2004 Supp. 79-3703, as amended.

**NOW**, the undersigned representative hereby petitions the Co-Chairs of the Streamlined Sales Tax Implementing States for membership into the Agreement.



NAME: Joan Wagnon  
TITLE: Secretary of Revenue  
STATE OF KANSAS

DATED: January 31, 2005